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RBW6305G25131-3G
Job Sheet 184938



Part No: RBW6305G25131-3G

Job Qty: 1 ea

Part Name: Tool, Input Pinion Mating Ring Replacement



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 11/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G25131-3G Rev.1 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/12/18	0.00	0.00	Start Up Small Fab-4		MU
110	Small Fab	1 pcs		11/12/18	0.00	0.00	Small Fab-4		MCL DAS
120	QC	1 pcs		11/12/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/12/18	0.00	0.00	Packaging3-1		MCL 9-00
140	QC21-FG	1 Ea		11/12/18	0.00	0.00	QC21		27 NOV 16 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6305G25131-3G-5 to RBW6305G25131-3G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5126611-5126614
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBW6305G25131-3G-1	Bottom Foam	1 (1 ea)	90-Start up Operation	5126609-5
RBW6305G25131-3G-3	Top Foam	1 (1 ea)	90-Start up Operation	5126610-5
RBW6305G23631-3G	Tool, Input Pinion Mating Ring Remover	1 Ea (1 ea)	110-Small Fab	5127822
RBW6305G23731-3G	Tool, Input Mating Ring Installation	1 Ea (1 ea)	110-Small Fab	5127812
RBW6305G25131-3G-5	Location placard	2- (1 ea)	110-Small Fab	5128127

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	819	0
	APP-1400-E	1	7	0
	RB41011	1	743	0
	RBW6305G25131-3G-1	1	0	0
	RBW6305G25131-3G-3	1	0	0
110-Small Fab	RBW6305G23631-3G	1	0	0
	RBW6305G23731-3G	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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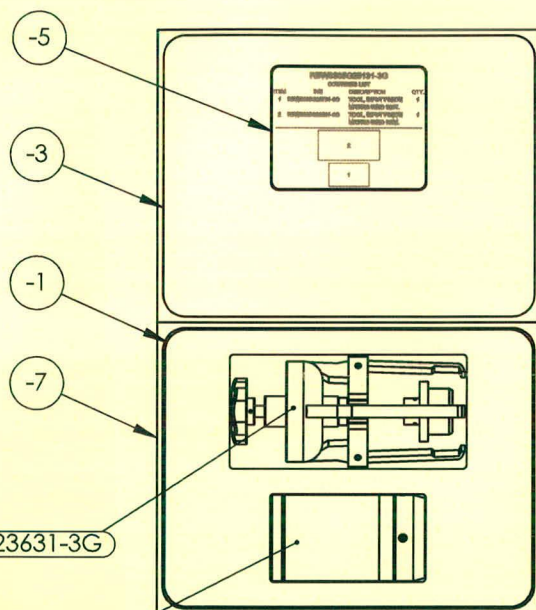
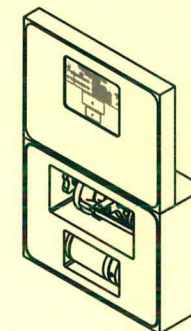
Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation 	Disposition 	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____							

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.			5/19/2017	RJC JAG



RBW6305G23631-3G

RBW6305G23731-3G

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184938 M5
18-10-18

NOTE:
REFERENCE AGUSTA T/N 3G6305G25131.

DART AEROSPACE																											
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT																											
DWG NO. RBW6305G25131-3G	REV 1																										
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DRAWN BY: RJC 05/19/2017																											
CHECKED: DD 05/22/2017																											
OPPS APPR: AA 06/05/2017																											
QA APPR: JL 06/13/2017																											
APPROVED: JAG 06/15/2017																											
SCALE 1:6	DATE 5/19/2017																										
SHEET 1 OF 4																											

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL, INPUT PINION MATING RING REMOVER		RBW6305G23631-3G	1
				1	TOOL, INPUT PINION MATING RING INSTALLATION		RBW6305G23731-3G	1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.95 X 9.08 X 11.98 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 9.20 X 12.10 (CASE SOLUTIONS)	3
			-5	1	CONTENT PLACARD	PLASTIC		4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1400-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S



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Container No: S128070



Part: RBW6305G25131-3G

Job No: 184938

Serial No/Batch: S128070

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/15/18